



EDI Implementation Guide

November 2022

Appendix A

Schedule Issuer / Ship To Location Codes

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Introduction

The ASN requires a schedule issue and ship code. The following document lists all valid schedule issuer and ship to codes.

ASNs containing invalid schedule issuer and ship to code will not process into the H-D production systems.

- ASNs sent to Non-York Schedule Issuers and ship to location will continue to be processed through the automated ASN edit process and ASN Contacts will receive the ASN Edit Report email via the automated error notification program.
- ASNs sent to the York, Thailand, and P&A Schedule Issuer will be processed through an SAP validation process. The process will not generate a report and there will be no automated error notification to the ASN Contacts. It is important that the ASN contain the correct schedule issuer and ship to code when it is originally sent.

Asia-Pacific Distribution Center (Singapore)

The Singapore DC plant uses an Enterprise Resource Planning system utilizing SO99+ and SAP to fully integrate common processes across the distribution site. Forecasts are issued out of SO99+ with purchase orders sent from SAP containing schedule issuer and ship to codes that are unique to the system. ASNs sent to P&A will also require the same schedule issuer and ship to codes as sent in the ship schedule.

Schedule Issuer Table – Singapore Only

| Schedule Issuer | EDI Code N1 SI 04 N1 BY 04 | EDI Qual N1 SI 03 N1 BY 03 | Sterling Web Forms Qualifier |
|----------------------|----------------------------------|----------------------------------|---------------------------------|
| H-D Asia-Pacific LLC | 1250 | 92 | Assigned by H-D |

Ship to Location Codes Table – Singapore Only

Ship to location is the Harley-Davidson location that will be receiving the ordered material.

| Ship to Location | Physical Address | EDI Code N1 ST 04 | EDI Code N1 ST 03 |
|--|---|----------------------|----------------------|
| Harley-Davidson Asia Pacific LLC Finished Goods | Harley-Davidson Asia Pacific LLC c/o DHL Supply Chain (S) Pte Ltd 8 Jurong Pier Road #03-03 Singapore 619160 | 12500001 | 92 |
| Harley-Davidson Asia Pacific LLC QA Inspection | Harley-Davidson Asia Pacific LLC c/o DHL Supply Chain (S) Pte Ltd 8 Jurong Pier Road #03-03 Singapore 619160 | 1250QC01 | 92 |

Harley-Davidson Australia (HDA)

The Australia DC plant uses an Enterprise Resource Planning system utilizing SO99+ and SAP to fully integrate common processes across the distribution site. Forecasts are issued out of SO99+ with purchase orders sent from SAP containing schedule issuer and ship to codes that are unique to the system. ASNs sent to P&A will also require the same schedule issuer and ship to codes as sent in the ship schedule.

Schedule Issuer Table – HDA Only

| Schedule Issuer | EDI Code N1 SI 04 N1 BY 04 | EDI Qual N1 SI 03 N1 BY 03 | Sterling Web Forms Qualifier |
|-----------------|----------------------------------|----------------------------------|---------------------------------|
| H-D Australia | 3060 | 92 | Assigned by H-D |

Ship to Location Codes Table – HDA Only

Ship to location is the Harley-Davidson location that will be receiving the ordered material.

| Ship to Location | Physical Address | EDI Code N1 ST 04 | EDI Code N1 ST 03 |
|---|--|----------------------|----------------------|
| Harley-Davidson Australia Finished Goods | Harley-Davidson Australia c/o DHL Supply Chain (Australia) Pty Ltd 2 Miller Avenue Horsley Park, New South Wales 2175 | 30600001 | 92 |
| Harley-Davidson Australia QA Inspection | Harley-Davidson Australia c/o DHL Supply Chain (Australia) Pty Ltd 2 Miller Avenue Horsley Park, New South Wales 2175 | 3060QC01 | 92 |

Harley-Davidson CAT Logistics China

The China DC plant uses an Enterprise Resource Planning system utilizing SO99+ and SAP to fully integrate common processes across the distribution site. Forecasts are issued out of SO99+ with purchase orders sent from SAP containing schedule issuer and ship to codes that are unique to the system. ASNs sent to P&A will also require the same schedule issuer and ship to codes as sent in the ship schedule.

Schedule Issuer Table – China Only

| Schedule Issuer | EDI Code N1 SI 04 N1 BY 04 | EDI Qual N1 SI 03 N1 BY 03 | Sterling Web Forms Qualifier |
|-----------------|----------------------------------|----------------------------------|---------------------------------|
| H-D China | 3085 | 92 | Assigned by H-D |

Ship to Location Codes Table - China Only

Ship to location is the Harley-Davidson location that will be receiving the ordered material.

| Ship to Location | Physical Address | EDI Code N1 ST 04 | EDI Code N1 ST 03 |
|---|---|----------------------|----------------------|
| DHL Logistics (China) Co. Ltd Finished Goods | DHL Logistics (China) Co. Ltd Shanghai Branch A2, 2019 Xinyang Rd Fengxian District, Shanghai 201400 | 30850001 | 92 |
| DHL Logistics (China) Co. Ltd QA Inspection | DHL Logistics (China) Co. Ltd Shanghai Branch A2, 2019 Xinyang Rd Fengxian District, Shanghai 201400 | 3085QC01 | 92 |

European Distribution Center (EDC)

The European DC plant uses an Enterprise Resource Planning system utilizing SO99+ and SAP to fully integrate common processes across the distribution site. Forecasts are issued out of SO99+ with purchase orders sent from SAP containing schedule issuer and ship to codes that are unique to the system. ASNs sent to P&A will also require the same schedule issuer and ship to codes as sent in the ship schedule.

Schedule Issuer Table – EDC Only

| Schedule Issuer | EDI Code N1 SI 04 N1 BY 04 | EDI Qual N1 SI 03 N1 BY 03 | Sterling Web Forms Qualifier |
|------------------------------|----------------------------------|----------------------------------|---------------------------------|
| European Distribution Center | 2010 | 92 | Assigned by H-D |

Ship to Location Codes Table - EDC Only

Ship to location is the Harley-Davidson location that will be receiving the ordered material.

| Ship to Location | Physical Address | EDI Code N1 ST 04 | EDI Code N1 ST 03 |
|--|---|----------------------|----------------------|
| H-D European Distribution Centre Finished Goods | H-D European Distribution Centre Neovia Logistics Europark 1026 Houthalen-Helchteren, Belgium 3530 | 20100001 | 92 |
| H-D European Distribution Centre QA Inspection | H-D European Distribution Centre Neovia Logistics Europark 1026 Houthalen-Helchteren, Belgium 3530 | 2010QC01 | 92 |

Harley-Davidson Japan (HDJ)

The Japan DC plant uses an Enterprise Resource Planning system utilizing SO99+ and SAP to fully integrate common processes across the distribution site. Forecasts are issued out of SO99+ with purchase orders sent from SAP containing schedule issuer and ship to codes that are unique to the system. ASNs sent to P&A will also require the same schedule issuer and ship to codes as sent in the ship schedule.

Schedule Issuer Table – HDJ Only

| Schedule Issuer | EDI Code N1 SI 04 N1 BY 04 | EDI Qual N1 SI 03 N1 BY 03 | Sterling Web Forms Qualifier |
|-----------------|----------------------------------|----------------------------------|---------------------------------|
| H-D Japan | 3040 | 92 | Assigned by H-D |

Ship to Location Codes Table - HDJ Only

Ship to location is the Harley-Davidson location that will be receiving the ordered material.

| Ship to Location | Physical Address | EDI Code N1 ST 04 | EDI Code N1 ST 03 |
|----------------------------------|---|----------------------|----------------------|
| H-D Japan K.K. Finished Goods | H-D Japan K.K. 2-10-10 Hironodai, Zama-shi Kanagawa, Tokyo 252-0012 | 30400001 | 92 |
| H-D Japan K.K. QA Inspection | H-D Japan K.K. 2-10-10 Hironodai, Zama-shi Kanagawa, Tokyo 252-0012 | 3040QC01 | 92 |

Parts & Accessories (P&A) / General Merchandise (GM)

The P&A plant uses an Enterprise Resource Planning system utilizing SO99+ and SAP to fully integrate common processes across the distribution site. Forecasts are issued out of SO99+ with purchase orders sent from SAP containing schedule issuer and ship to codes that are unique to the system. ASNs sent to P&A will also require the same schedule issuer and ship to codes as sent in the ship schedule.

Please note that the IBM Sterling Commerce Web Print application will not support the material requirements (forecast and purchase orders) sent from P&A and does not provide the SAP ASN template needed for shipments to P&A. Suppliers using Sterling Web Forms will be required to use H-DSN Order Management to receive requirements and to send ASNs.

Schedule Issuer Table – P&A Only

| Schedule Issuer | EDI Code N1 SI 04 N1 BY 04 | EDI Qual N1 SI 03 N1 BY 03 | Sterling Web Forms Qualifier |
|---------------------|----------------------------------|----------------------------------|---------------------------------|
| HD GDC | 1125 | 92 | Assigned by H-D |
| H-D GDC Direct Ship | 1126 | 92 | Assigned by H-D |

Ship to Location Codes Table - P&A /GM Only

Ship to location is the Harley-Davidson location that will be receiving the ordered material.

| Ship to Location | Physical Address | EDI Code N1 ST 04 | EDI Code N1 ST 03 |
|---|---|----------------------|----------------------|
| Neovia Logistics Finished Goods | Neovia Logistics 850 N Graham Rd, Suite B Dock 50 Greenwood, Indiana 46143 | 11250001 | 92 |
| Neovia Logistics Hazardous Materials | Neovia Logistics 850 N Graham Rd, Suite B Dock 25 Greenwood, Indiana 46143 | 11250001 | 92 |
| Neovia Logistics Intl Dealer Direct Cross-Dock | Neovia Logistics 850 N Graham Rd, Suite B Dock 30 Greenwood, Indiana 46143 | 11250001 | 92 |
| QA Inspection GM | Neovia Logistics 850 N Graham Rd, Suite B Dock 70 Greenwood, Indiana 46143 | 1125QC03 | 92 |
| QA Inspection PA | Neovia Logistics 850 N Graham Rd, Suite B Dock 50 Greenwood, Indiana 46143 | 1125QC04 | 92 |
| Neovia Logistics Dealer Returns | Neovia Logistics 850 N Graham Rd, Suite B Dock 35 Greenwood, Indiana 46143 | 1125RETN | 92 |
| Kem Krest 3PL Packaging | Kem Krest 9801 80th Avenue Pleasant Prairie, WI 53158 | 1125PKG1 | 92 |
| Kem Krest 3PL Inspection | Kem Krest 9801 80th Avenue Pleasant Prairie, WI 53158 | 1125QC01 | 92 |
| Anderson Packaging 3PL Packaging | Anderson Pkg. LLC 2755 S. 160th St. New Berlin, WI 53151 | 1125PKG2 | 92 |
| Anderson Packaging 3PL Inspection | Anderson Pkg. LLC 2755 S. 160th St. New Berlin, WI 53151 | 1125QC02 | 92 |
| M&M Quality Solutions Offsite Storage | M&M Quality Solutions N90W14700 Commerce Dr. Menomonee Falls, WI 53051 | 1125STOR | 92 |

| | | | |
|---|--|----------|----|
| GDC Virtual Warehouse Domestic Dealer Direct | Please refer to your EDI850 Purchase Order for Dealer Address | 11260001 | 92 |
|---|--|----------|----|

York

The York plant uses an Enterprise Resource Planning system utilizing SAP to fully integrate common processes across the manufacturing site. Forecasts and ship schedules sent from SAP will contain schedule issuer and ship to codes that are unique to the system. ASNs sent to York will also have to have the same schedule issuer and ship to codes as sent in the ship schedule.

Please note that the IBM Sterling Commerce Web Print application will not support the material requirements (forecast and ship schedule) sent from York and does not provide the SAP ASN template need for shipments to York. Suppliers using Sterling Web Forms will be required to use H-DSN Order Management to receive requirements and to send ASNs.

Schedule Issuer Table –York Only

| Schedule Issuer | EDI Code N1 SI 04 N1 BY 04 | EDI Qual N1 SI 03 N1 BY 03 | Sterling Web Forms Qualifier |
|-----------------|----------------------------------|----------------------------------|---------------------------------|
| York | 1001 | 92 | Assigned by H-D |

Ship to Location Codes Table – York Only

Ship to location is the Harley-Davidson location that will be receiving the ordered material.

| Ship to Location | Physical Address | EDI Code N1 ST 04 | EDI Code N1 ST 03 |
|-------------------------------|--|----------------------|----------------------|
| IM HU SY Tomahawk | York Business Center 617 Memory Lane York, PA 17402 | 1001S004 | 92 |
| IM SY New M Prts | York Business Center 617 Memory Lane York, PA 17402 | 1001S010 | 92 |
| Syncreon York Business Center | York Business Center 617 Memory Lane York, PA 17402 | 1001S022 | 92 |
| IM HU SY PTO | IM HU SY PTO | 1001S030 | 92 |
| York -Bldg 3 Assembly | Harley-Davidson Motor Co. 1425 Eden Road York PA 17402 | 1001S101 | 92 |
| H-D York | Harley-Davidson Motor Co. 1425 Eden Road York PA 17402 | 1001S107 | 92 |
| IM Fab Finish Fender | IM Fab Finish Fender | 1001S209 | 92 |
| IM Paint E-Coat | IM Paint E-Coat | 1001S302 | 92 |
| H-D York Bldg 3 NPC | Harley-Davidson Motor Co. 1425 Eden Road York PA 17402 | 1001S351 | 92 |
| IM MRO Tooling | IM MRO Harley-Davidson Motor Co. 1425 Eden Road York PA 17402 | 1001S401 | 92 |
| IM MRO Overflow | Harley-Davidson Motor Co. 1425 Eden Road York PA 17402 | 1001S402 | 92 |
| IM MRO Reserve | Harley-Davidson Motor Co. 1425 Eden Road York PA 17402 | 1001S403 | 92 |
| IM Indirect General | Harley-Davidson Motor Co. 1425 Eden Road York PA 17402 | 1001S404 | 92 |
| IM MRO Henkel | Harley-Davidson Motor Co. 1425 Eden Road York PA 17402 | 1001S405 | 92 |

Appendix A
Schedule Issuer / Ship To Location Codes

| | | | |
|-------------------------------|--|----------|----|
| IM MRO Outside | Harley-Davidson Motor Co. 1425 Eden Road York PA 17402 | 1001S406 | 92 |
| IM MRO NCM | Harley-Davidson Motor Co. 1425 Eden Road York PA 17402 | 1001S407 | 92 |
| York 3PL Bike Delivery | 693 N. Hills Road York, PA 17406 | 1001S501 | 92 |
| Syncreon H-D York CKD | York Business Center 613 Memory Lane York PA 17402 | 1001S037 | 91 |
| H-D York Bldg 3 CKD | H-D York Bldg 3 CKD | 1001S603 | 92 |
| Syncreon, Main Bldg, AB | York Business Center 617 Memory Lane York, PA 17402 | 1001SYC1 | 92 |
| Syncreon, Main Bldg, MVC | York Business Center 617 Memory Lane York, PA 17402 | 1001SYC2 | 92 |
| Syncreon, Bldg 2 | York Business Center 617 Memory Lane York, PA 17402 | 1001SYC3 | 92 |
| IM Asy <i>Thailand</i> | York Business Center 617 Memory Lane York, PA 17402 | 1001S638 | 92 |
| IM CLI | Comprehensive Logistics (CLI) York Business Center-Warehouse 609 Memory Lane York, PA 17402 | 1001S050 | 92 |
| CLI New Parts Cage (NPC) | Comprehensive Logistics (CLI) York Business Center 609 Memory Lane York, PA 17402 | 1001S054 | 92 |
| Syncreon New Parts Cage (NPC) | Syncreon York Business Center 617 Memory Lane York, PA 17402 | 1001S019 | 92 |

Thailand

The Thailand plant uses an Enterprise Resource Planning system utilizing SAP to fully integrate common processes across the manufacturing site. Forecasts and ship schedules sent from SAP will contain schedule issuer and ship to codes that are unique to the system. ASNs sent to Thailand will also have to have the same schedule issuer and ship to codes as sent in the ship schedule.

Please note that the IBM Sterling Commerce Web Print application will not support the material requirements (forecast and ship schedule) sent from Thailand and does not provide the SAP ASN template need for shipments to Thailand. Suppliers using Sterling Web Forms will be required to use the H-DSN Order Management to receive requirements and to send ASNs.

Schedule Issuer Table – Thailand Only

| Schedule Issuer | EDI Code N1 SI 04 N1 BY 04 | EDI Qual N1 SI 03 N1 BY 03 | Sterling Web Forms Qualifier |
|-----------------------------|----------------------------------|----------------------------------|---------------------------------|
| Thailand | 3047 | 92 | Assigned by H-D |
| Thailand | 3049 | 92 | Assigned by H-D |
| Thailand | 3048 | 92 | Assigned by H-D |
| H-D US Consolidation Center | 1128 | 92 | Assigned by H-D |

Ship to Location Codes Table – Thailand Only

Ship to location is the Harley-Davidson location that will be receiving the ordered material.

Suppliers should ship per the codes referenced in the table below and the associated address.

US based suppliers will begin receiving the New 1128 location that is the H-D US Consolidation Center.

The H-D US Consolidation Center is currently managed by Penske Logistics located in Tipp City, Ohio.

*** Note that this material will be cross-docked and shipped for ultimate use in the H-D Thailand plant operations. ***

| Ship to Location | Physical Address of Final Shipping Location | EDI Code N1 ST 04 | EDI Code N1 ST 03 |
|----------------------------|--|-------------------|-------------------|
| 3047S001 - IM 3PL Metered | H-D Motorcycle (Thailand) Ltd. Entity# 3047 SLoc S001 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand | 3047S001 | 92 |
| 3049S001 - IM 3PL Metered | HDMC (Thailand) Ltd. Entity# 3049 SLoc S001 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand | 3049S001 | 92 |
| Thailand IM GR Inspection | H-D Motorcycle (Thailand) Ltd. (Entity - 3047) 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand | 3047S006 | 92 |
| Thailand IM GR Inspection | HDMC (Thailand) Ltd. (Entity - 3049) 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand | 3049S006 | 92 |
| Thailand IM New Parts Cage | H-D Motorcycle (Thailand) Ltd. (Entity - 3047) 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand | 3047S351 | 92 |
| Thailand IM New Parts Cage | HDMC (Thailand) Ltd. (Entity - 3049) 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand | 3049S351 | 92 |
| Thailand IM MRO Tooling | H-D Motorcycle (Thailand) Ltd. (Entity - 3047) 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand | 3047S401 | 92 |

| | | | |
|--|--|----------|----|
| Thailand IM MRO Tooling | HDMC (Thailand) Ltd. (Entity - 3049) 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand | 3049S401 | 92 |
| Thailand IM MRO Overflow | H-D Motorcycle (Thailand) Ltd. (Entity - 3047) 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand | 3047S402 | 92 |
| Thailand IM MRO Overflow | HDMC (Thailand) Ltd. (Entity - 3049) 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand | 3049S402 | 92 |
| 3047S002 - IM 3PL Offsite | H-D Motorcycle (Thailand) Ltd. Entity# 3047 SLoc S002 911/20, B2/B4, WHALP2, Moo 5, T. Khaokansong, A. Sriracha, Chonburi 20110 | 3047S002 | 92 |
| 3049S002 – IM 3PL Offsite | HDMC (Thailand) Ltd. Entity# 3049 SLoc S002 911/20, B2/B4, WHALP2, Moo 5, T. Khaokansong, A. Sriracha, Chonburi 20110 | 3049S002 | 92 |
| 3048S001 - IM 3PL Metered | H-D Motor (Thailand) Ltd. Entity# 3048 SLoc S001 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand | 3048S001 | 92 |
| 3048S002 - IM 3PL Offsite | H-D Motor (Thailand) Ltd. Entity# 3048 SLoc S002 911/20, B2/B4, WHALP2, Moo 5, T. Khaokansong, A. Sriracha, Chonburi 20110 | 3048S002 | 92 |
| 11280001 – IM CC Thailand (CC = Consolidation Center) | H-D US Consolidation Center C/O Penske Logistics 1351 Blausen Drive Tipp City, OH 45371 | 11280001 | 92 |
| 1128 GIT – IM In Transit Thailand | H-D US Consolidation Center C/O Penske Logistics 1351 Blausen Drive Tipp City, OH 45371 | 1128GIT | 92 |

All Other H-D Plants/Business

With the exception of the SAP plants listed above, all other H-D manufacturing locations and businesses are using H-D's legacy system. Forecasts, ship schedules, and purchase orders sent from the legacy system will contain schedule issuer and ship to codes that are unique to the system. ASNs sent to Bawal, York, KC, Thailand, and P&A will also have to have the same schedule issuer and ship to codes as sent in the ship schedule.

Schedule Issuer / Buying Party Table – All Other

A schedule issuer is the Harley-Davidson entity that is forecasting material or issuing ship schedules or purchase orders. The entity can be a plant or retail business.

| Schedule Issuer Buying Party | EDI Code N1 SI 04 N1 BY 04 | EDI Qualifier N1 SI 03 N1 BY 03 | Sterling Web Forms Qualifier |
|---------------------------------|----------------------------------|--|---------------------------------|
| Europe | 865719000 | 92 | Assigned by H-D |
| Pilgrim Road | 4145028600 | 92 | Assigned by H-D |
| Powertrain | 006080519 | 1 | DUNS code of H-D |
| Product Development Center | 4146161964 | 92 | Assigned by H-D |
| Tomahawk | 7154538500 | 92 | Assigned by H-D |
| Tomahawk Kaphaem Road | 715453116 | 92 | Assigned by H-D |

Ship to Locations Codes Table – All Other

A ship to location is the Harley-Davidson location that will be receiving the ordered material.

| Ship to Location | Physical Address | EDI Code N1 ST 04 | EDI Code N1 ST 03 | Sterling Web Forms Qualifier |
|-----------------------------------|--|----------------------|----------------------|---------------------------------------|
| A-1 Creative Pkg | 700 S. 3 rd Street Palmyra, WI 53156 | 2624952151 | 92 | Assigned by H-D |
| Ace Distribution Services | 5600 S. Moorland Road New Berlin, WI 53151 | 4143655400 | 92 | Assigned by H-D |
| Anderson Seal | 16555 W. Lincoln Avenue New Berlin, WI 53151 | 2628210344 | 92 | Assigned by H-D |
| Australia (Bax Global) | 85 O’Riordan Street Alexandria NSW 2013 Sydney, Australia | 414340923 | 92 | Assigned by H-D |
| Brazil | 1425 Eden Road York, PA 17402 | 7178522171 | 92 | Assigned by H-D |
| Canada (Fred Deeley) | 830 Edgeley Blvd. Concord, Ontario L4K 4X1 | 414343649 | 92 | Assigned by H-D |
| Cat Logistics Warehouse | 850 N Graham Rd, Suite A Dock 50 Greenwood, IN 46143 | 414343200 | 92 | Assigned by H-D |
| Cat Logistics Warehouse - GM | 850 N Graham Rd, Suite A Dock 70 Greenwood, IN 46143 | 414343210 | 92 | Assigned by H-D |
| Cat Logistics Warehouse - Tire | 850 N Graham Rd, Suite B Dock 32 Greenwood, IN 46143 | 414343220 | 92 | Assigned by H-D |
| Crossmark Graphics | 6100 West Overland Drive New Berlin, WI | NEW | 92 | Assigned by H-D |
| Europe (CAT Logistics) | Harley-Davidson Motor Co. Europarklaan 1026 3530 Houthalen, Belgium | 414343543 | 92 | Assigned by H-D |
| Franklin Distribution Center | 10000 S. Franklin Drive Franklin, WI 53132 | 4143438744 | 92 | Assigned by H-D |
| GM Singapore | Harley-Davidson Asia-PAC C/O DHL Supply Chain Singapore 8 Jurong Pier Road #03 Singapore 619160 | 414343230 | 92 | Assigned by H-D |
| HJS | 2207 S 114th Street West Allis, WI | 2625494898 | 92 | Assigned by H-D |

| | | | | |
|-------------------------------|---|------------|----|-----------------|
| Industrial Finishing Services | 710 1 st Street NE Perham, MN 56573 | 7154533000 | 92 | Assigned by H-D |
| Japan | Harley-Davidson Motor Co. Isuzu Shiba Bldg. 4-2-3 Shiba, Minato-ku Tokyo Japan 108-0014 | 414343803 | 92 | Assigned by H-D |
| Jim's Machine | 555 Dawson Drive Camarilla, CA 93012 | 8054826913 | 92 | Assigned by H-D |
| Lehman | 125 Industrial Drive Spearfish, SD 57783 | 7154533968 | 92 | Assigned by H-D |
| Mexico | Harley-Davidson Motor Co. Portales #10 Col. General Pedro Maria Anaya, CP 03340 Mexico DF, Mexico | 414343356 | 92 | Assigned by H-D |
| Other -Special Instructions | Ship to address communicated by H-D purchasing | 19962000 | 92 | Assigned by H-D |
| Pilgrim Road | Harley-Davidson Motor Co. W156 N9000 Pilgrim Road Dock 16 Menomonee Falls, WI 53051 | 414502001 | 92 | Assigned by H-D |
| Pilgrim Road -Powder Coat | Harley-Davidson Motor Co. W156 N9000 Pilgrim Road Dock 4 Menomonee Falls, WI 53051 | 4145028600 | 92 | Assigned by H-D |
| Pilgrim Road, Dock 30 | Harley-Davidson Motor Co. W 148 N 9121 Patria Drive Menomonee Falls, WI 53051 | 414502008 | 92 | Assigned by H-D |
| Product Development Center | Harley-Davidson Motor Co. 11800 W. Capitol Drive Wauwatosa, WI 53225 | 4146161964 | 92 | Assigned by H-D |
| Sola Technologies | 1050 Worldwide Blvd Hebron, KY 41048 | 8593344708 | 92 | Assigned by H-D |
| Southwest Metal | 2790 South 167 th Street New Berlin, WI 53150 | 2627841919 | 92 | Assigned by H-D |
| Tomahawk -Kaphaem Rd | Harley-Davidson Motor Co. 611 Kaphaem Road Tomahawk, WI 54487 | 715453116 | 92 | Assigned by H-D |

Appendix A
Schedule Issuer / Ship To Location Codes

| | | | | |
|-------------------------|---|------------|----|--------------------|
| Tomahawk - Somo Ave | Harley-Davidson Motor Co. 426 East Somo Avenue Tomahawk, WI 54487 | 7154538500 | 92 | Assigned by H-D |
| Tomahawk - Windshields | Harley-Davidson Motor Co. Southeast Dock #OH 609- 612 615 Kaphaem Road Tomahawk, WI 54487 | 715453001 | 92 | Assigned by H-D |
| Transpak | 235 E Pittsburgh Avenue Milwaukee, WI 53204-1433 | 4142735036 | 92 | Assigned by H-D |
| Unified Solutions | 9801 80 th Avenue Pleasant Prairie, WI 53158 | 4149477280 | 92 | Assigned by H-D |
| UPS Logistics (Haz Mat) | 800 North Black Branch Road Elizabethtown, KY 42701 | 2702342100 | 92 | Assigned by H-D |
| Wiscraft | 5316 W State Street Milwaukee, WI 53208-2620 | 4147785817 | 92 | Assigned by H-D |

Codes Table

| EDI ID Code | Plant or Ship to Location with Physical Address | Schedule Issuer N1 SI (856, 862) N1 BY (850) N1 MI (830) | Ship To N1 ST (830, 850, 856, 862) |
|-------------|---|---|--|
| NEW | Crossmark Graphics 6100 West Overland Drive | | X |
| 1001 | York Main Plant Harley-Davidson Motor Co. 1425 Eden Road | X | |
| 1001S004 | York Business Center 617 Memory Lane York, PA 17402 | | X |
| 1001S010 | York Business Center 617 Memory Lane York, PA 17402 | | X |
| 1001S022 | Syncreon York Business Center 617 Memory Lane | | X |
| 1001S030 | IM HU SY PTO | | X |
| 1001S031 | York Business Center 617 Memory Lane York, PA 17402 | | X |
| 1001S302 | IM Paint E-Coat | | X |
| 1001SYC1 | Syncreon, Main Bldg, AB York Business Center 617 Memory Lane York, PA 17402 | | X |
| 1001SYC2 | Syncreon, Main Bldg, MVC York Business Center 617 Memory Lane | | X |
| 1001SYC3 | York Business Center 617 Memory Lane York, PA 17402 | | X |
| 1001S101 | York - Bldg 3 Assembly Harley-Davidson Motor Co. 1425 Eden Road | | X |

| | | | |
|----------|---|--|---|
| 1001S107 | H-D York Harley-Davidson Motor Co. 1425 Eden Road | | X |
| 1001S209 | IM Fab Finish Fender Harley-Davidson Motor Co. 1425 Eden Road | | X |
| 1001S302 | IM Paint E-Coat | | X |
| 1001S351 | H-D York Bldg 3 NPC Harley-Davidson Motor Co. 1425 Eden Road | | X |
| 1001S401 | IM MRO Tooling Harley-Davidson Motor Co. 1425 Eden Road | | X |
| 1001S402 | IM MRO Overflow Harley-Davidson Motor Co. 1425 Eden Road | | X |
| 1001S403 | IM MRO Reserve Harley-Davidson Motor Co. 1425 Eden Road | | X |
| 1001S404 | IM Indirect General Harley-Davidson Motor Co. 1425 Eden Road | | X |
| 1001S405 | IM MRO Henkel Harley-Davidson Motor Co. 1425 Eden Road | | X |
| 1001S406 | IM MRO Outside Harley-Davidson Motor Co. 1425 Eden Road | | X |
| 1001S407 | IM MRO NCM Harley-Davidson Motor Co. 1425 Eden Road | | X |
| 1001S501 | York 3PL Bike Delivery 693 N. Hills Road York, PA 17402 | | X |

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|----------|--|---|---|
| 1001S037 | Syncreon H-D York CKD York Business Center 613 Memory Lane York PA 17402 | | X |
| 1001S603 | H-D York Bldg 3 CKD Harley-Davidson Motor Co. 1425 Eden Road | | X |
| 1125 | HD GDC 3700 West Juneau Avenue | X | |
| 11250001 | Neovia Logistics 850 N Graham Rd, Suite B Dock 50 | | X |
| 11250001 | Neovia Logistics 850 N Graham Rd, Suite B Dock 25 | | X |
| 11250001 | Neovia Logistics 850 N Graham Rd, Suite B Dock 30 | | X |
| 1125QC03 | Neovia Logistics 850 N Graham Rd, Suite B Dock 70 | | X |
| 1125QC04 | Neovia Logistics 850 N Graham Rd, Suite B Dock 50 | | X |
| 1125RETN | Neovia Logistics 850 N Graham Rd, Suite B Dock 35 | | X |
| 1125PKG1 | Kem Krest 9801 80th Avenue Pleasant Prairie, WI | | X |
| 1125QC01 | Kem Krest 9801 80th Avenue Pleasant Prairie, WI | | X |
| 1125PKG2 | Anderson Pkg. LLC 2755 S. 160th St. New Berlin, WI 53151 | | X |

| | | | |
|------------|---|---|---|
| 1125QC02 | Anderson Pkg. LLC 2755 S. 160th St. New Berlin, WI 53151 | | X |
| 1125STOR | M&M Quality Solutions N90W14700 Commerce Dr. | | X |
| 11260001 | Please refer to your EDI850 Purchase Order for Dealer Address | | X |
| 0000204983 | Gunslinger Customs Inc. 830 Pine Ridge Road Golden, CO 80403 | | X |
| | | | |
| 0000231480 | Five Star Fabricating Inc. Twin Lakes, WI 53181 | | X |
| 0000206651 | Jim's Machine 555 Dawson Drive Camarilla, CA 93012 | | X |
| 0000208412 | Madison-Kipp Corporation 4671 Solutions Center | | X |
| 0000230316 | Whitewater Mfg. 1108 E. Bluff Rd. Whitewater, WI 53190- | | X |
| 0000229976 | MEC Laurel, NY 11948-0217 | | X |
| 0000208433 | Anderson Pkg. LLC 2755 S. 160th St. New Berlin, WI 53151 | | X |
| 0000201444 | Velocity Machine Inc. 817 Marquis Way Green Bay, WI 54304 | | X |
| 0000220137 | SRC Automotive Inc. 4431 W. Calhoun Springfield, MO 65802 | | X |
| 0000200117 | Advanced Coating Technology 327 W. Allen Street | X | X |
| 0000204050 | Southwest Metal | | X |

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|------------|---|---|---|
| 0000204050 | Southwest Metal Finishing 2445 S. Calhoun Road Lincoln, NE 68522 | | X |
| 0000207784 | Lincoln Industries 600 West E Street Lincoln, NE 68522-1357 | X | X |
| 0000209144 | New Age Metal Finishing 2169 N. Pleasant Fresno, CA 93705 | X | X |
| 0000214199 | Mastermold 111 Grell Lane Johnson Creek, WI 53038 | X | X |
| 0000226943 | Nissin Brake Ohio Inc. 1901 Industrial Drive Christiansburg, OH | X | X |
| 0000237154 | Tenneco Automotive Inc. 800 West E Street Lincoln, NE 68522 | | X |
| 0000229653 | Denso Intl America | | X |
| 0000229834 | Surtech Industries – Borom Rd 915 Borom Road | | X |
| 0000229953 | Brembo S.P.A. 34 Engelhard Avenue Avenel, NJ 07001-2217 | X | X |
| 0000230040 | Faurecia Emission Control Technologies 1207 Arvin Road Dexter, MO 63841-2540 | X | X |
| 0000230066 | HB Performance Systems 5800 W. Donges Bay Road | X | X |
| 0000230112 | Lake Air Metal Products | | X |
| 0000230112 | Lake Air Metal Products 7709 Winpark Drive New Hope, MN 55427- | | X |
| 0000230121 | Mastermold 141 Ensich Street Mauston, WI 53948-9393 | X | X |
| 000230188 | Professional Plating Inc. 705 Northway Drive Brillion, WI 54110-1068 | X | X |
| 006080519 | Powertrain | X | |

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|-----------|--|--|---|
| 19962000 | Other – Special Instructions Ship to address | | X |
| 414340923 | Australia (Bax Global) 85 O’Riordan Street Alexandria NSW 2013 Sydney, Australia | | X |
| 414343200 | Cat Logistics Warehouse 850 N Graham Rd, Suite A Dock 50 | | X |
| 414343210 | Cat Logistics Warehouse - GM 850 N Graham Rd, Suite A Dock 70 | | X |
| 414343220 | Cat Logistics Warehouse - Tire 850 N Graham Rd, Suite B Dock 32 | | X |
| 414343230 | Harley-Davidson Asia- PAC C/O DHL Supply Chain Singapore | | X |
| 414343356 | Mexico Harley-Davidson Motor Co. Portales #10 Col. General Pedro Maria Anaya, CP | | X |
| 414343543 | Europe (CAT Logistics) Harley-Davidson Motor Co. Europarklaan 1026 | | X |
| 414343649 | Canada (Fred Deeley) 830 Edgeley Blvd. Concord, Ontario L4K 4X1 | | X |
| 414343803 | Japan Harley-Davidson Motor Co. Isuzu Shiba Bldg. 4-2-3 Shiba, Minato-ku | | X |
| 414502001 | Pilgrim Road Harley-Davidson Motor Co. W156 N9000 Pilgrim Road | | X |

Appendix A
Schedule Issuer / Ship To Location Codes

| | | | |
|------------|---|---|---|
| 414502008 | Pilgrim Road, Dock 30 Harley-Davidson Motor Co. W 148 N 9121 Patrita | | X |
| 715453001 | Tomahawk - Windshields Harley-Davidson Motor Co Southeast Dock #OH 609- | | X |
| 715453116 | Tomahawk - Kaphaem Rd Harley-Davidson Motor Co 611 Kaphaem Road | X | X |
| 2624952151 | A-1 Creative Pkg 700 S. 3 rd Street Palmyra, WI 53156 | | X |
| 2625494898 | HJS 2207 S 114th Street West Allis WI | | X |
| 2627841919 | Southwest Metal 2790 South 167 th Street New Berlin, WI 53150 | | X |
| 2628210344 | Anderson Seal 16555 W. Lincoln Avenue New Berlin, WI 53151 | | X |
| 2702342100 | UPS Logistics (Haz Mat) 800 North Black Branch Road Elizabethtown, KY 42701 | | X |
| 4142735036 | Transpak 235 E Pittsburgh Avenue Milwaukee, WI 53204-1433 | | X |
| 4143434475 | Juneau Avenue (P&A) Harley-Davidson Motor Co. 3700 W. Juneau Avenue Milwaukee, WI 53208 | | X |
| 4143655400 | Ace Distribution Services 5600 S. Moorland Road New Berlin, WI 53151 | | X |

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|------------------------------------|--|---|---|
| 4145028600 | Pilgrim Road – Powder Coat Harley-Davidson Motor Co. W156 N9000 Pilgrim Road Dock 4 Menomonee Falls, WI 53051 | X | X |
| 4145353850 | Powertrain – MRO | X | |
| 4146161964 | Product Development Center Harley-Davidson Motor Co. 11800 W. Capitol Drive Wauwatosa, WI 53225 | X | X |
| 4147785817 | Wiscraft 5316 W State Street Milwaukee, WI 53208-2620 | | X |
| 4149477280 | Unified Solutions 9801 80 th Avenue Pleasant Prairie, WI 53158 | | X |
| 7154533000 | Industrial Finishing Services 710 1 st Street NE Perham, MN 56573 | | X |
| 7154533968 | Lehman 125 Industrial Drive Spearfish, SD 57783 | | X |
| 7154538500 | Tomahawk – Somo Ave Harley-Davidson Motor Co. 426 East Somo Avenue Tomahawk, WI 54487 | X | X |
| 8054826913 Invalid Nov. 4, 2019 | Jim’s Machine 555 Dawson Drive Camarilla, CA 93012 | | X |
| 8593344708 | Sola Technologies 1050 Worldwide Blvd Hebron, KY 41048 | | X |
| 0000215844 | Surtech Industries 915 Borom Road York, PA 17404 | | X |

Document Updates

January 2014

The physical address for EDI Qualifier and ID 92 / 1001SYC2 has changed from 515 North Zarfoss Drive, York, PA 17404 to York Business Center, 609 Memory Lane, York, PA 17402.

February 4, 2014

The physical address for ship to codes 1001S03, 1001S004, 1001S010, 1001SYC1, 1001SYC2, 1001SYC3 and 1001S022 has changed

From: 609 Memory Lane, York PA 17402
To: 617 Memory Lane, York PA 17402.

April 10, 2014

Added the following ship to:

Custom Painted Vehicles Inc.
4325 South 27th Street
Franksville, WI 53126
EDI Qualifier: 92 ID: 715453200

April 22, 2014

Changed the ship to code of Custom Painted Vehicles Inc. from 715453200 to 7154532000.

August 22, 2014

Added the following ship to:

Industrial Finishing Services
710 1st Street NE
Perham, MN 56573
Qualifier: 92 ID: 7154533000

March 4, 2015

Added the following ship to:

GM Singapore
Harley-Davidson Asia-PAC
C/O DHL Supply Chain Singapore
8 Jurong Pier Road #03
Singapore 619160
EDI Qualifier: 92 ID: 414343230

June 11, 2015

Changed the Ship To code 816270803's physical address from

From: Kansas City Syncreon
Syncreon

10960 N. Congress Avenue
Kansas City, MO 64153
To: Kansas City Syncreon
Syncreon
10707 N. Airworld Drive
Kansas City, MO 64153

April 2016

Added the Kansas City SAP Schedule Issuer and Ship-to codes.

January 2017

Added 1016S535 Kansas City Ship-to location

January 2018

Added Thailand Schedule Issuer and Ship-to locations

September 2018

Added Thailand DHL Section
Consolidated Thailand Ship-to locations

December 2018

Added Thailand 3048 locations

April 2019

- 1) Current: 3047-IM 3PL Metered / Change to: 3047S001 - IM 3PL Metered
- 2) Current: 3047-IM 3PL Offsite / Change to 3047S002 - IM 3PL Offsite
- 3) Current: 3048-IM 3PL Metered / Change to: 3048S001 - IM 3PL Metered
- 4) Current: 3048-IM 3PL Offsite / Change to 3048S002 - IM 3PL Offsite
- 5) Current: 3049-IM 3PL Metered / Change to: 3049S001 - IM 3PL Metered
- 6) Current: 3049-IM 3PL Offsite / Change to: 3049S002 – IM 3PL Offsite

July 2019

Updates to support PAC/GM and Dealer Direct move to SAP (Project GT-R4)
Remove 1001S601
Add 1001S037

June 2020

Add 1001S638

Feb 2021

Remove references to Crane change to York 3PL Bike Delivery

Oct 2021

Update York 3PL Bike Delivery address.

February 2022

1. Removed locations previously marked Invalid prior to 2022.
2. Removed information associated with Kansas City, Bawal and Capital Drive as they are no longer H-D sites.
3. Removed Calibre information
4. Removed West Coast Consolidation Information and updated with Penske, Tipp City Ohio.
5. Added reference of Ship To for plant 1128 that will be valid with the STO project.
6. Updated Thailand Ship To Locations to include 11280001 and 1128GIT

November 2022

1. Added reference of Ship To for plant 1001 that will be valid with the CLI 3PL project.